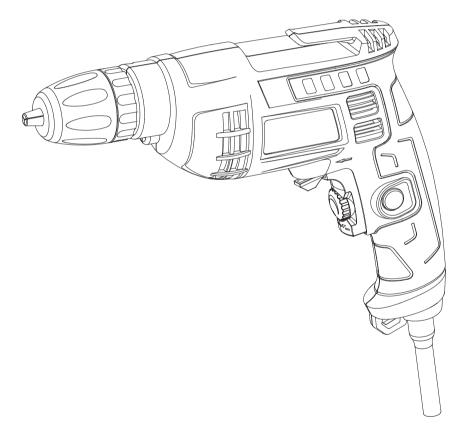


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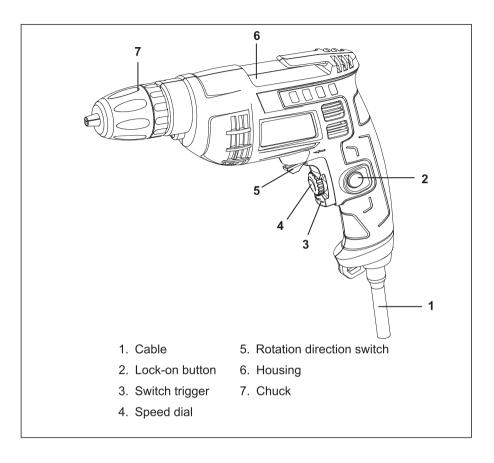
DRILL DRIVER

Model: PDDE4.5-M-EU



For customer service please find all information on www.senixtools.com CAUTION: BEFORE USING THIS PRODUCT, READ THIS MANUAL AND FOLLOW ALL ITS SAFETY RULES AND OPERATING INSTRUCTIONS.

ORIGINAL INSTRUCTIONS



TECHNICAL SPECIFICATIONS

Model No.		PDDE4.5-M-EU
Power		450W
Voltage		220-240V~, 50/60Hz
No Load Speed		0-3500/min
Chuck Capacity		1-10mm
Drilling Dia.	Steel	10mm
	Wood	25mm
Protection Class		🗆

SAFETY GENERAL SAFETY INSTRUCTIONS

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operate (cordless) power tool.

1.WORK AREA SAFETY

Keep work area clean and well lit. Cluttered or dark areas invite accidents.

Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2.ELECTRICAL SAFETY

Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

If operating a power tool in a damp location is unavoidable, use an earth leakage circuit breaker. Use of an earth leakage circuit breaker reduces the risk of electric shock.

3.PERSONAL SAFETY

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4. POWER TOOL USE AND CARE

Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing

power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

Use the power tool, accessories and tool bits etc., in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5.SERVICE

Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

SAFETY INSTRUCTIONS FOR ELECTRIC DRILL

Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.

Hold the tool firmly.

Keep hands away from rotating parts.

Do not leave the tool running. Operate the tool only when hand-held.

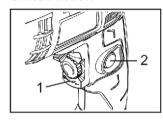
Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.

Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.

FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Switch action



- 1. Switch trigger
- 2. Lock-on button

CAUTION:

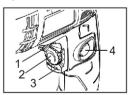
Before plugging in the tool, always check to see that the tool is switched off.

Switch can be locked in "ON" position for ease of operator comfort during extended use. Apply caution when locking tool in "ON" position and maintain firm grasp on tool.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop. For continuous operation, pull the switch trigger and then push in the lock-on button.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

Speed dial



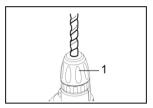
- 1. Rotation direction switch
- 2. Speed dial
- 3. Switch trigger
- 4. Lock-on button

To change the speed, rotate the speed dial to the "-" position for low speed or the "+" position for high speed.

ASSEMBLY

CAUTION: Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing or removing drill bit



1.Sleeve

To install the bit, turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck.

To remove the bit, turn the sleeve counterclockwise.

OPERATION

Drilling operation

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

CAUTION:

Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.

There is a tremendous twisting force exerted on the tool/bit at the time of hole breakthrough. Hold the tool firmly and exert care when the bit begins to break through the workpiece.

Always secure small workpieces in a vise or similar hold-down device.

Avoid drilling in material that you suspect contains hidden nails or other things that may cause the bit to bind or break.

MAINTENANCE

Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Clean ventilation slots regularly with a brush or compressed air.

ENVIRONMENT



Should your appliance need replacement after extended use, do not dispose of it with the household refuse, but in an environmentally safe way. Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

